

Customer code	Date	Company address and contact person (or: business card)	
☐ Request ☐ Trial ☐ Order ☐ Notice ☐ payable after successful approval	Representative Additional visitors Delivery Week		
☐ Acknowledgement	☐ Date		T
Grinding process ☐ Rough grinding ☐ Semi grinding ☐ Finish grinding	Workpiece Workpiece designation	Grinding machine Manufacturer Type	Grinding wheel Abrasive CBN Diamond Conventional (SiC, Al2O3)
□ Cylindrical grinding □ Surface grinding □ Profile grinding □ Tool grinding □ Cut-off grinding	Material designation or code Hardness HRc HB	Coolant Oil Emulsion without coolant Designation	Bond Elektroplated Vitrified Metal bond Resinoid
Dressing	Outer diameter	Process data	Process requirements
 ☐ Without dressing ☐ Stationary dresser ☐ Dressing disc ☐ Plange dressing roll ☐ Unidirectional ☐ Counterdirectional Designation 	mm Tool width mm Bore diameter mm Rim widht mm Geometry / Shape mm	Overlap ratio Peripheral tool speed v _{cR} m/s Infeed a _e mm Feed rate v _f mm/min Peripheral wheel speed v _c	Surface quality Ra, Rz, Rt
Manufacturer		m/s	
Competitor Manufacturer	Price	Remarks / Sketch	
Specification and customer satisfaction Annual consumptionrequirement			